

GSR SILVER

ALL-STEEL TAP WRENCH

WITH CENTERING EYE

Function and design are uncompromisingly designed for top quality. The result is a tool of highest quality.

The body is cast from the finest stainless steel, cut out with water jet technology and milled into shape on a CNC machine. The fixed jaw is made of hardened tool steel. In combination with the perfect statics of the steel body, maximum tensile strength is achieved.

Precisely manufactured threads in the iron body and in the steel handle enable firm clamping of the tap.



GSR solid steel adjustable tap wrench: technical details

Art. No.	description	4 square shank mm	metric size	british steel pipe	britisch Withworth	Reamer mm
08802020	adjustable tap wrench DIN 1814 Nr. 0 steel Silver	2,0 - 5,0	M 1-8	-	W 1/16-5/16	2,5 - 6,5
08802030	adjustable tap wrench DIN 1814 Nr. 1 steel Silver	2,0 - 6,3	M 1-10	G 1/8	W 1/16-3/8	2,5 - 8,0
08802040	adjustable tap wrench DIN 1814 Nr. 1.1/2 steel Silver	2,1 - 8,0	M 1-12	G 1/8	W 1/16-1/2	2,5 - 11,0
08802050	adjustable tap wrench DIN 1814 Nr. 2 steel Silver	3,0 - 9,0	M 4-12	G 1/8	W 5/32-1/2	4,0 - 11,0
08802060	adjustable tap wrench DIN 1814 Nr. 3 steel Silver	4,9 - 12,0	M 5-20	G 1/8-1/2	W 7/32-3/4	6,5 - 15,0
08802070	adjustable tap wrench DIN 1814 Nr. 4 steel Silver	5,5 - 16,0	M 9-27	G 1/4-3/4	W 7/16-1	7,0 - 20,0
08802080	adjustable tap wrench DIN 1814 Nr. 5 steel Silver	7,0 - 20,0	M 12-33	G 1/4-1	W 1/2-1.1/4	9,0 - 26,0
08802090	adjustable tap wrench DIN 1814 Nr. 6 steel Silver	11,0 - 24,0	M 18-42	G 1/2-1 1/4	W 3/4-1.5/8	14,0 - 30,0
08802100	adjustable tap wrench DIN 1814 Nr. 7 steel Silver	16,0 - 32,0	M 25-52	G 3/4-1.3/4	W 1-2	20,0 - 37,0
08802110	adjustable tap wrench DIN 1814 Nr. 8 steel Silver	16,0 - 40,0	M 25-90	G 3/4-3	W 1-3	20,0 - 46,0



Solid steel body

Dimensional accuracy and surface quality are the typical advantages of the investment casting process. The molten steel is poured into wax patterns dipped in ceramics, which then melt out. The most important alloying element is carbon. The tensile strength and yield strength make the material suitable for highly stressed components.



The handles

The handles are made of machining steel and have a fine fish skin knurling at the ends of the handles. This increases the grip. The working hole at the end of the movable handle can accommodate a spindle toggle. It facilitates the clamping of the tap. The movable handle has a fine thread for clamping the square tool without play.



The adjustable clamping jaw

The angle of the clamping jaw is precision-eroded, the jaw itself is burnished, hardened and connected to the adjustable handle by a cotter pin.



The centring eye

The centring eye enables perpendicular cutting. The procedure is very simple: first the tap is screwed in until it grips. Then the fine adjustment can then be made via the spirit level by aligning the spirit level bubble centrally.

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THREADING TOOLS
Gustav Stursberg